

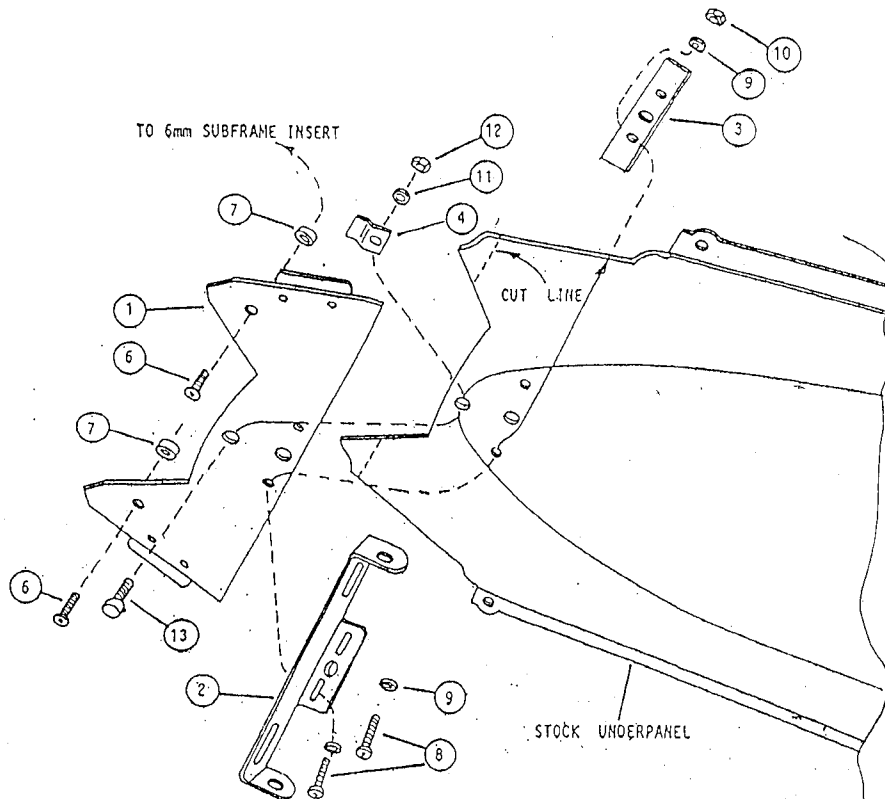
TARGA TAIL KIT – SUZUKI SV650/1000 2003+
INSTALLATION INSTRUCTIONS

Read completely before proceeding with instructions:

1. Remove the passenger saddle, black side panels and rider saddle. Next remove the 8mm x 35mm Hex head bolts holding the rear passenger grab rail and remove the grab rail.
2. Remove the four 6mm x 18mm Phillips head screws with flat washers holding the tailpiece to the sub-frame. Remove the phillips screw at the front of the tailpiece holding the two sides together. Push in on the center of the black nylon push pin fastener to release it and remove the fastener.
3. On the underside of the tailpiece, remove the four nylon push pins (2 per side) by pushing in on the center pin and remove the fasteners. Carefully spread the tailpiece side panels and slide the tailpiece back. Raise the tailpiece enough to access the two 6mm hex head bolts holding the back underpanel to the sub-frame and remove the bolts.
4. Disconnect the plastic quick connectors for the taillight, license plate and turn signal wires. Pull down on the inner fender to access the four 6mm x 10mm hex head bolts with flatwashers holding the rear fender, signal and license light unit to the sub-frame. Remove the four 6mm bolts and remove and remove the rear fender assembly.
5. With the rear fender loose, cut the rear protrusions on the stock underpanel 1” from the back on each side (see illustration) and re-install the underpanel to the rear sub-frame with the 5mm hex bolts on each side and tighten securely. Replace the tailpiece onto the sub-frame. Re-install the four nylon push pins holding the tailpiece to the underpanel and secure the pins.
6. To Assemble: Slip the TARGA ABS plastic filler panel assembly into the opening at the rear, bend slightly and place the aluminum side mounts on the inside of the tailpiece flange, slide the panel back firmly into position to close the gap.
7. Insert a 6mm x 16mm button head screw thru the rear holes on the filler panel, install the ¼” black nylon spacer onto the screw between the filler panel and the sub-frame and thread into the insert on the sub-frame. Tighten securely. Use a ¼” drill bit, and using the small ¼” holes in the TARGA plastic filler panel as a guide, drill thru the stock underpanel. Next, use a 3/8” drill, and use the TARGA filler panel as a guide, drill thru the larger holes and thru the stock underpanel.
8. Install the wires and stem of the aluminum bodied LED light thru the rear 3/8” hole in the TARGA filler panel and on the inside, install the stamped aluminum panel mount bracket with 8mm flatwasher and hex nut as shown. With the light facing forward, and the step of the stamped bracket fitted over the taillight panel (see illustration) tighten the hex nut securely.

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9. Install the black aluminum license mount to the TARGA panel using the 6mm x 20mm Phillips screws with 6mm flatwasher as shown, and on the inside, install the flat aluminum reinforcement plate, 6mm flatwasher and 6mm hex nuts. Center the license mount on the panel and tighten the fasteners securely. Mount the short stalk signal lights to the license mount ears, install the 10mm lockwashers and hex nuts, tighten the nuts and run the wires up thru the center of the license mount bracket.
10. Cut the stock turn signal and license light wires about 2" from the lamps and using the Butt wire connectors provided, crimp the wires together. Check for proper operation of signals before riding. Tighten all fasteners, replace the grab rail and saddles



MATERIAL LIST

Item #	Description	Quantity
1	ABS filler panel assembly - black #22-004A	1
2	Stamped aluminum license/signal mount # 22-085	1
3	Aluminum license mount reinforcement plate # 22-003	1
4	Stamped alum. Rear panel/LED bracket #22-002	1
5	Mini Cat-eye short stalk lamps black/clear lens #07-9306B/C	1 PR
6	6mm x 16mm Allen button head screws	2
7	1/4" x 5/8" OD Nylon spacer - black	2
8	6mm x 30mm Phillips screw	2
9	6mm Flatwasher - steel	4
10	6mm Hex nut - steel	2
11	8mm Flatwasher - steel	1
12	8mm Hex nut- steel	1
13	LED license light - alum body - white LED 07-4072W	1

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