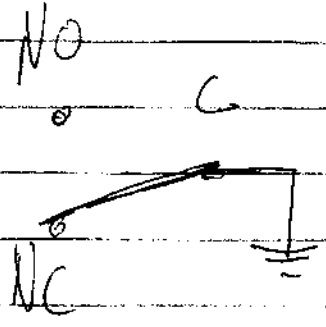


Relay Control

IR1 IR0
ZR1 ZR0

Timed Relay

IT15



Macro Commands

1MA1IT05IR1
2
10

1MA1IR1
1MA0IR0

+1MA1+
-1MA0

INI - Trigge (Grnd)