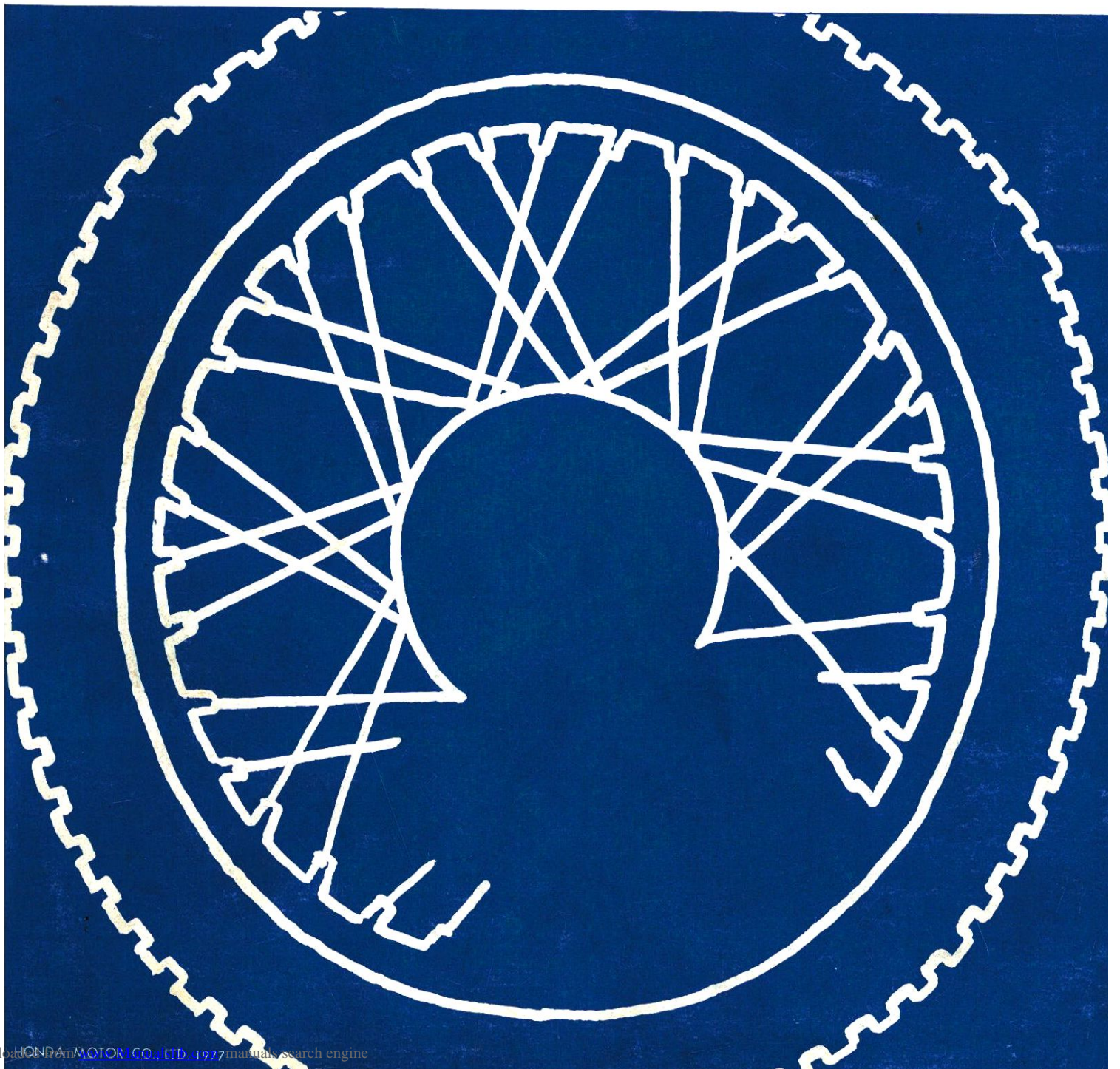


SHOP MANUAL

HONDA
CB 750



FOREWORD

This shop manual describes the maintenance, inspection and adjustment procedures for the HONDA CB750 and CB750F.

The manual is divided into various functional groups to simplify the use. The pages for the respective groups are indexed on this pages for convenience.

Each of the groups are further divided into section 1. Description, 2. Specifications, 3. Diagnosis, 4. Disassembly, 5. Inspection and 6. Reassembly. Photographs and illustrations make the operations easier to understand.

Following are the initial serial numbers of each model at the time of change.

| | |
|---------------|--------------------|
| CB750 | Frame No. 1000001~ |
| CB750K1 | Frame No. 1055004~ |
| CB750K2 | Frame No. 2000001~ |
| CB750K3 | Frame No. 2200001~ |
| CB750K4 | Frame No. 2341915~ |
| CB750K5 | Frame No. 2525947~ |
| CB750F | Frame No. 1000002~ |
| CB750F1 | Frame No. 2000003~ |
| CB750K6 | Frame No. 2540001~ |
| CB750K7 ('77) | Frame No. 2700002~ |
| CB750F ('77) | Frame No. 2100001~ |
| CB750K ('78) | Frame No. 2800001~ |
| CB750F ('78) | Frame No. 3100002~ |

HONDA MOTOR CO., LTD

Service Publications Office

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GENERAL INFORMATION

GROUP

1

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1-1 SERIAL NUMBER

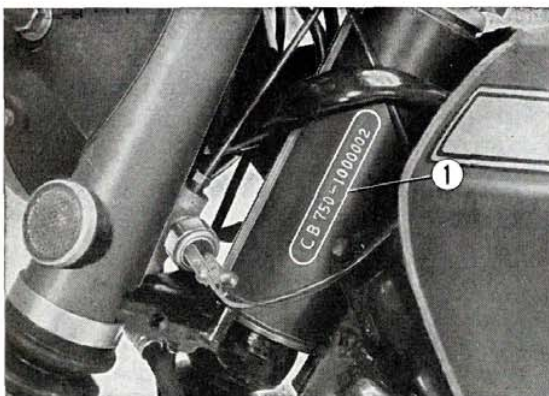


Fig. 1-1 ① Frame serial number

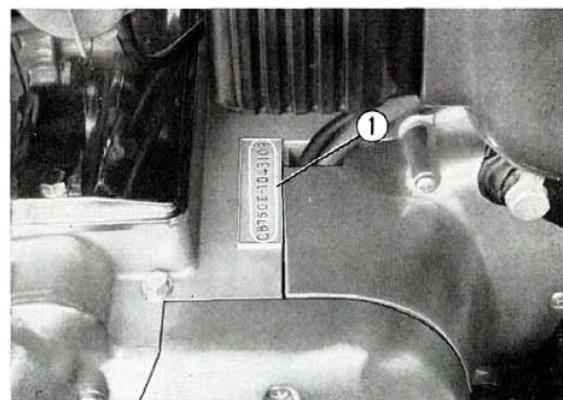


Fig. 1-2 ① Engine serial number

The frame serial number is stamped on the left side of the steering head pipe and engine serial number is located on the top of the crankcase left side. Whenever ordering replacement parts or making inquiries concerning the particular motorcycle, always included the frame or the engine number whichever is applicable. (Fig. 1-1, 2)

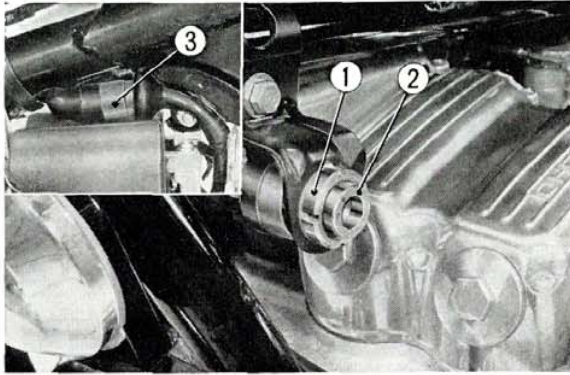


Fig. 1-3 ① Lock nut
② Main ignition switch
③ Coupler

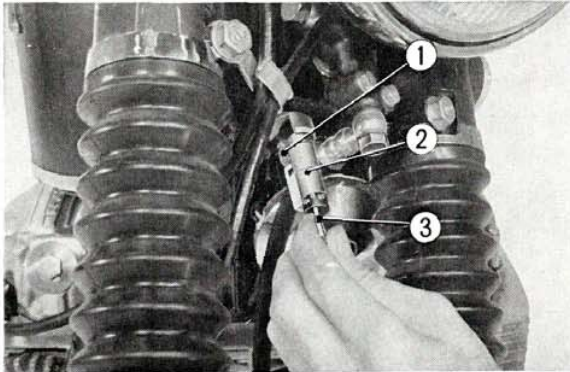


Fig. 1-4 ① Lock spring
② Handle lock
③ Key

1-2 KEY SYSTEM

The key is used to operate both the main ignition switch and the handle lock.

Four keys are provided for each motorcycle, two are to be given to the user and the remaining two are to be kept in custody of the dealer from whom the motorcycle is purchased so that they can be supplied as a spare to the user when they are lost. A rubber cap is provided to cover the head of the key which is in use. The same code number is stamped on the key and ignition switch. When the key is lost refer to the switch code. In case all spare keys are waste, the main ignition switch and the handle lock (key, main ignition switch and handle lock are sold in sets) must be replaced in set.

a. Replacement of main ignition switch

1. Loosen the main ignition switch lock nut and remove the switch from the switch bracket. (**Fig. 1-3**)
2. Disconnect the main switch coupler.
3. Install the new switch on the switch bracket and positively connect the coupler.

b. Replacement of handle lock

1. Remove the handle lock case mounting screw with a cross point screw driver and remove the lock case
2. Insert the key into the handle lock and turn counter clockwise approximately 60° and then the handle lock can be removed from the steering stem. (**Fig. 1-4**)
3. Install the new handle lock in the reverse order of removal procedure described above.

Do not forget to assemble the handle lock spring.

1-3 TECHNICAL DATA

a. Dimensional drawing

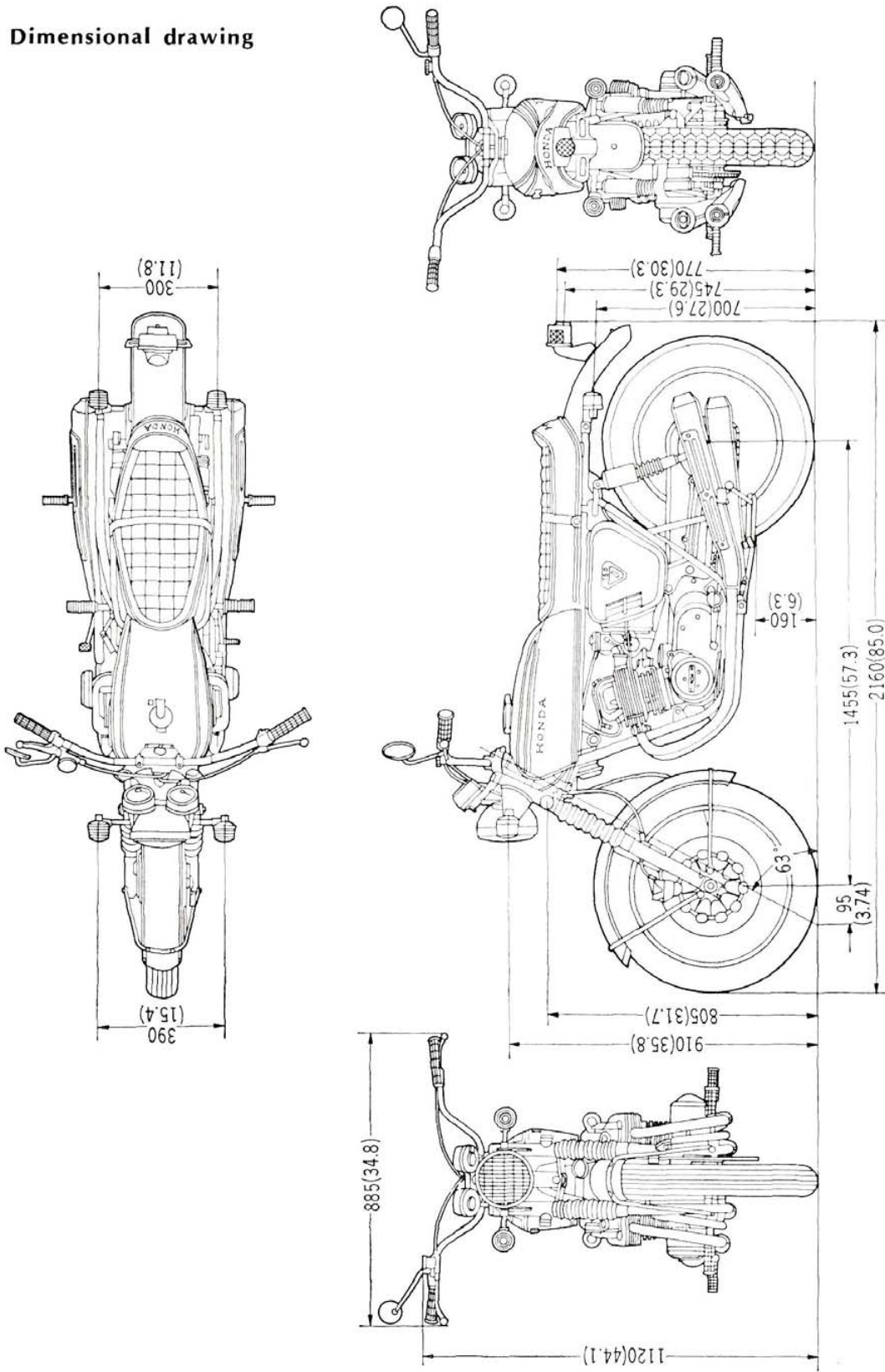


Fig. 1-5

b. Specifications CB 750

| | Item | English | Metric |
|------------------|-------------------------|-------------------------------------|---|
| DIMENSION | Overall Length | 85.0 in. | 2,160 mm |
| | Overall Width | 34.8 in. | 885 mm |
| | Overall Height | 45.5 in. | 1,155 mm |
| | Wheel Base | 57.3 in. | 1,455 mm |
| | Seat Height | 31.5 in. | 800 mm |
| | Foot Peg Height | 12.2 in. | 310 mm |
| | Ground Clearance | 5.5 in. | 160 mm |
| | Curb Weight | 517.3 lb. | 235 kg |
| | Weight Distribution L/R | 271.1/209.5 lb. | 123/205 kg |
| FRAME | Type | Double cradle tubular steel | |
| | F. Suspension, Travel | Telescopic fork, travel | 5.6 in. 143 mm |
| | R. Suspension, Travel | Swing arm, travel | 3.3 in. 85 mm |
| | F. Tire Size, Type | 3.25-19 (4PR) Rib tire, | tire air pressure 2.0 kg/cm ² , 28 psi |
| | R. Tire Size, Type | 4.00-18 (4PR) Block tire, | tire air pressure 2.0 kg/cm ² , 28 psi |
| | F. Brake, Lining Area | Disc brake, | lining area 2.9 in ² ×2, 19 cm ² ×2 |
| | R. Brake, Lining Area | Internal exanding shoe, | lining area 8.2 in ² ×2, 53 cm ² ×2 |
| | Fuel Capacity | 4.7 U.S. gal. 3.9 Imp. gal. | 18 lit. |
| | Fuel Reserve Capacity | 1.3 U.S. gal. 1.1 Imp. gal. | 5 lit. |
| | Caster Angle | 63° | |
| | Trail Length | 3.74 in. | 95 mm |
| | Front Fork Oil Capacity | 7.0-7.3 ozs | 220-230 cc |
| ENGINE | Type | Air-cooled, 4-stroke, O.H.C. engine | |
| | Cylinder Arrangement | 4-cylinder in line | |
| | Bore and Stroke | 2.401×2.408 in. | 61×63 mm |
| | Displacement | 44.93 cu in. | 736 cc |
| | Compression Ratio | 9.0 | |
| | Carburetor, Venturi Dia | Four, piston valve, 28 mm dia. | |
| | Valve Train | Chain drive overhead camshaft | |
| | Maximum Horsepower | 67 BHP/8,000 rpm | |
| | Maximum Torque | 44.12 lb-ft/7,000 rpm | 6.1 kg-m/7,000 rpm |
| | Oil Capacity | 7.39 U.S. pt., 6.16 Imp. pt. | 3.5 lit. |
| | Oil Tank Capacity | 4.22 U.S. pt., 3.55 Imp. pt. | 2 lit. |
| | Lubrication System | Forced pressure and dry sump | |
| | Air Filtration | Paper element | |

| | Item | English | Metric |
|--------------------|---|--|-----------------------|
| | Valve Tappet Clearance | IN: 0.002, EX: 0.003 in. | IN: 0.05, EX: 0.08 mm |
| | Engine weight (include oil) | 176.3 lb. | 80 kg |
| | Air Screw Opening | 1±1/8 | |
| | Idle Speed | 900 rpm | |
| DRIVE TRAIN | Clutch | Wet, multi-plate | |
| | Transmission | 5-speed, constant mesh | |
| | Primary Reduction, Secondary Reduction | Primary: 1.708, Secondary: 1.167 | |
| | Gear Ratio I | 2.500 | |
| | " II | 1.708 | |
| | " III | 1.333 | |
| | " IV | 1.097 | |
| | " V | 0.939 | |
| | Final Reducion | 2.667, drive sprocket 18 T, driven sprocket 48 T | |
| | Gear Shift Pattern | Left foot return type | |
| Ignition | Battery and ignition coil | | |
| Starting System | Electrical motor and kick pedal | | |
| Alternator | Three phase A.C. 12 V-0.12 kW/5,000 rpm | | |
| Battery Capacity | 12 V-14 AH | | |
| Spark plug | NGK D-8 ES | | |

CB 750 K 1

| | Item | English | Metric | |
|------------------------------------|-------------------------|---|---------------------------------------|--|
| Dimension | Overall length | 85.0 in. | 2,160 mm | |
| | Overall width | 34.8 in. | 885 mm | |
| | Overall height | 44.5 in. | 1,155 mm | |
| | Wheel base | 57.3 in. | 1,455 mm | |
| | Seat height | 31.5 in. | 800 mm | |
| | Foot peg height | 12.2 in. | 310 mm | |
| | Ground clearance | 5.5 in. | 140 mm | |
| | Dry weight | 479 lb. | 218 kg | |
| Frame | Type | Double cradle | | |
| | F. suspension, travel | Telescopic fork, travel 5.6 in. (143 mm) | | |
| | R. suspension, travel | Swing arm, travel 3.3 in. (85 mm) | | |
| | F. tire size, pressure | 3.25-19 (4 PR) Rib pattern, tire air pressure | 2.0 kg/cm ² (28 psi) | |
| | R. tire size, pressure | 4.00-18 (4 PR) Block pattern, tire air pressure | 2.0 kg/cm ² (28 psi) | |
| | F. brake, lining area | Disk brake, lining swept area | 59.3 sq. in. (382.9 cm ²) | |
| | R. brake, lining area | Internal expanding shoe, lining swept | 33.2 sq. in. (220.5 cm ²) | |
| | Fuel capacity | 4.5 U.S. gal. 3.7 Imp. gal. | 17 lit | |
| | Fuel reserve capacity | 1.3 U.S. gal. 1.1 Imp. gal. | 5 lit | |
| | Caster angle | 63° | | |
| | Trail length | 3.7 in | 95 mm | |
| | Front fork oil capacity | 7.5-7.8 ozs | 220-230 cc (to fill if dry) | |
| | Front fork oil capacity | 6.9-7.1 ozs | 200-210 cc (to fill after draining) | |
| | Engine | Type | Air cooled, 4 stroke O.H.C. engine | |
| Cylinder arrangement | | 4 cylinder in line | | |
| Bore and stroke | | 2.402×2.480 in. | 61.0×63.0 mm | |
| Displacement | | 44.9 cu-in. | 736 cc | |
| Compression ratio | | 9.0 : 1 | | |
| Valve train | | Chain driven over head camshaft | | |
| Oil capacity | | 3.7 U.S. qt. 3.1 Imp. qt. | 3.5 lit | |
| Lubrication system | | Forced pressure and dry sump | | |
| Cylinder head compression pressure | | 12 kg/cm ² (170.7 psi) | | |
| Intake valve | | Open | At 5° (before top dead center) | |
| | | Close | At 30° (after bottom dead center) | |
| Exhaust valve | | Open | At 35° (before bottom dead center) | |
| | | Close | At 5° (after top dead center) | |
| Valve tappet clearance | | IN: 0.002, EX: 0.003 in. | IN: 0.05, EX: 0.08 mm | |
| Idle Speed | | 950 rpm | | |

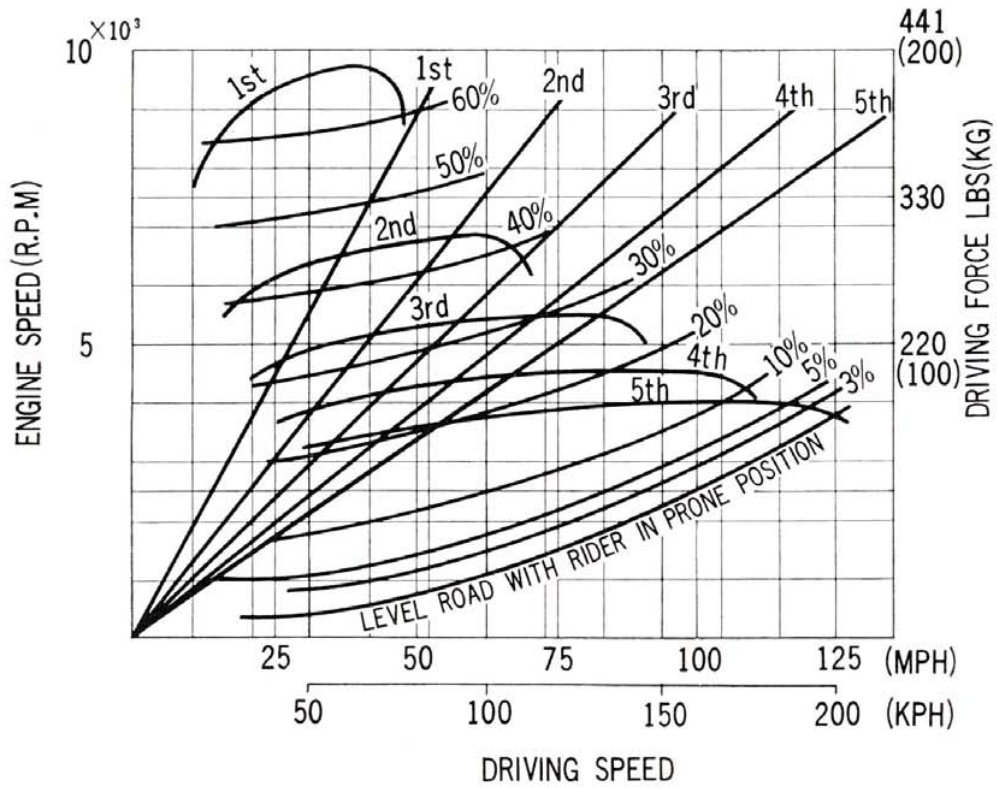
| | Item | English | Metric | |
|--------------------|-----------------------------|---|----------------------------------|--|
| Carburetor | Type | Piston valve | | |
| | Setting mark | 7A | | |
| | Main jet | #120 | | |
| | Slow jet | # 40 | | |
| | Air screw opening | 1±3/8 turns | | |
| | Float height | 0.866 in. 26 mm | | |
| Drive train | Clutch | Wet multi plate type | | |
| | Transmission | 5-speed constant mesh | | |
| | Primary reduction | 1.708 | | |
| | Gear ratio I | 2.500 | | |
| | Gear ratio II | 1.708 | | |
| | Gear ratio III | 1.333 | | |
| | Gear ratio VI | 1.097 | | |
| | Gear ratio V | 1.939 | | |
| | Final reduction | 2.667, drive sprocket 18 T, driven sprocket 48 T | | |
| | Gear shift pattern | Left foot operated return system | | |
| Electrical | Ignition | Battery and ignition coil | | |
| | Starting system | Starting motor or kick starter | | |
| | Alternator | Three phase A.C. generator 12 V/0.21 kW/5,000 rpm | | |
| | Battery capacity | 12 V-14 AH | | |
| | Spark plug | NGK D8ES-L, NDX 24ES | | |
| | Headlight | Low/high | 12 V-40 W/50 W | |
| | Tail/stoplight | Tail/stop | 12 V-7/23 W (SEA TRADE No. 1157) | |
| | Turn signal-light | Front/rear | 12 V-23/23 W | |
| | Speedometer light | 12 V-3 W | | |
| | Tachometer light | 12 V-3 W | | |
| | Neutral indicator light | 12 V-3 W | | |
| | Turn signal indicator light | 12 V-3 W | | |
| | High beam indicator light | 12 V-3 W | | |

CB 750 K2, K3, K4

| | Item | English | Metric | |
|------------------------------------|-------------------------|---|-------------------------------------|--|
| Dimension | Overall length | 85.6 in. | 2,175 mm | |
| | Overall width | 34.3 in. | 870 mm | |
| | Overall height | 46.1 in. | 1,170 mm | |
| | Wheel base | 57.3 in. | 1,455 mm | |
| | Seat height | 31.9 in. | 810 mm | |
| | Foot peg height | 12.2 in. | 310 mm | |
| | Ground clearance | 5.5 in. | 140 mm | |
| | Dry weight | 479 lb. | 218 kg | |
| Frame | Type | Double cradle | | |
| | F. suspension, travel | Telescopic fork, travel 5.6 in. (143 mm) | | |
| | R. suspension, travel | Swing arm, travel 3.3 in. (85 mm) | | |
| | F. tire size, pressure | 3.25-19 (4 PR) Rib pattern, tire air pressure 2.0 kg/cm ² (28 psi) | | |
| | R. tire size, pressure | 4.00-18 (4 PR) Block pattern, tire air pressure 2.0 kg/cm ² (28 psi) | | |
| | F. brake, lining area | Disk brake, lining swept area 59.3 sq. in. (382.9 cm ²) | | |
| | R. brake, lining area | Internal expanding shoe, lining swept 34.2 sq. in. (220.5 cm ²) | | |
| | Fuel capacity | 4.5 U.S. gal. 3.7 Imp. gal. | 17 lit | |
| | Fuel reserve capacity | 1.3 U.S. gal. 1.1 Imp. gal. | 5 lit | |
| | Caster angle | 63° | | |
| | Trail length | 3.7 in. | 95 mm | |
| | Front fork oil capacity | 7.5-7.8 ozs | 220-230 cc (to fill if dry) | |
| | Front fork oil capacity | 5.3-5.4 ozs | 155-160 cc (to fill after draining) | |
| | Engine | Type | Air cooled, 4 stroke O.H.C. engine | |
| Cylinder arrangement | | 4 cylinder in line | | |
| Bore and stroke | | 2.402×2.480 in. | 61.0×63.0 mm | |
| Displacement | | 44.9 cu-in. | 736 cc | |
| Compression ratio | | 9.0 : 1 | | |
| Valve train | | Chain driven over head camshaft | | |
| Oil capacity | | 3.7 U.S. qt. 3.1 Imp. qt. | 3.5 lit | |
| Lubrication system | | Forced pressure and dry sump | | |
| Cylinder head compression pressure | | 12 kg/cm ² (170.7 psi) | | |
| Intake valve | | Open | At 5° (before top dead center) | |
| | | Close | At 30° (after bottom dead center) | |
| Exhaust valve | | Open | At 35° (before bottom dead center) | |
| | | Close | At 5° (after top dead center) | |
| Valve tappet clearance | | IN: 0.002, EX: 0.003 in. | IN: 0.05, EX: 0.08 mm | |
| Idle speed | | 950 rpm | | |

| | Item | English | Metric | |
|-----------------------------|--------------------|---|--|--|
| Carburetor | Type | Piston valve | | |
| | Setting mark | 7A | | |
| | Main jet | #120 (K3, #105) | | |
| | Slow jet | # 40 | | |
| | Air screw opening | 1±3/8 turns | | |
| | Float height | 0.866 in. 26 mm | | |
| Drive train | Clutch | Wet multi plate type | | |
| | Transmission | 5-speed constant mesh | | |
| | Primary reduction | 1.708 | | |
| | Gear ratio I | 2.500 | | |
| | Gear ratio II | 1.708 | | |
| | Gear ratio III | 1.333 | | |
| | Gear ratio VI | 1.097 | | |
| | Gear ratio V | 1.939 | | |
| | Final reduction | 2.667, drive sprocket 18 T, driven sprocket 48 T | | |
| | Gear shift pattern | Left foot operated return system | | |
| | Electrical | Ignition | Battery and ignition coil | |
| Starting system | | Starting motor or kick starter | | |
| Alternator | | Three phase A.C. generator 12 V/0.21 kW/5,000 rpm | | |
| Battery capacity | | 12 V-14 AH | | |
| Spark plug | | NGK D8ES-L, NDX 24ES | | |
| Headlight | | Low/high | 12 V-40 W/50 W | |
| Tail/stoplight | | Tail/stop | 12 V-3/32 CP (SAE TRADE No. 1157) | |
| Turn signal-light | | Front/rear | 12 V-32/32 CP (SAE TRADE No. R1034, L1073) | |
| Speedometer light | | 12 V-2 CP (SAE TRADE No. 57) | | |
| Tachometer light | | 12 V-2 CP (SAE TRADE No. 57) | | |
| Neutral indicator light | | 12 V-2 CP (SAE TRADE No. 57) | | |
| Turn signal indicator light | | 12 V-2 CP (SAE TRADE No. 57) | | |
| High beam indicator light | | 12 V-2 CP (SAE TRADE No. 57) | | |
| Position Light | | 12 V-4 CP (SAE TRADE No. —) | | |

c. Driving Performance Curve (One Rider)



Driving Performance Curve (Two Rider)

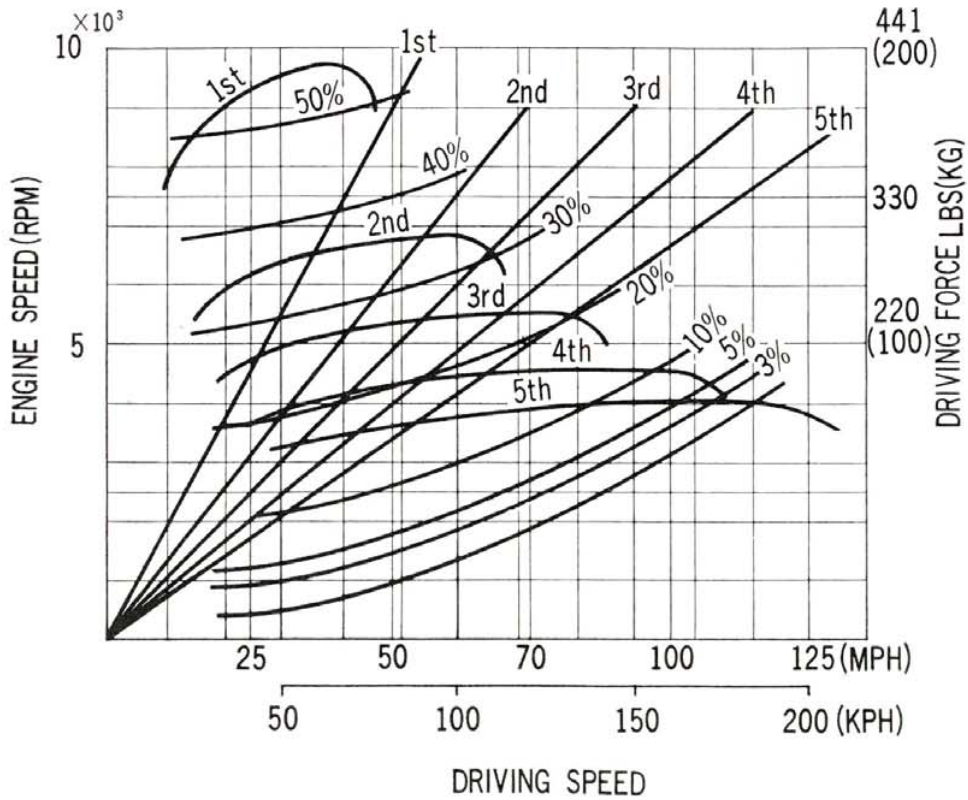


Fig. 1-6

1-4 THREAD SIZE

All threaded parts used on the HONDA CB750 conform to ISO Standard (International Standardization Organization).

The differences between the dimensions of the JIS (Japan Industrial Standard) bolts, which were previously used, and the ISO bolts are in the thread pitch, width across flat and the thickness of the head. Do not use any JIS thread to fit ISO thread, otherwise the thread will be damaged. The width across flat is also different from JIS standard except 6 mm bolt or nut, thus the wrenches are not common to the ones based on JIS standard except 10 mm. The table below lists these dimensions for the ISO standard bolts.

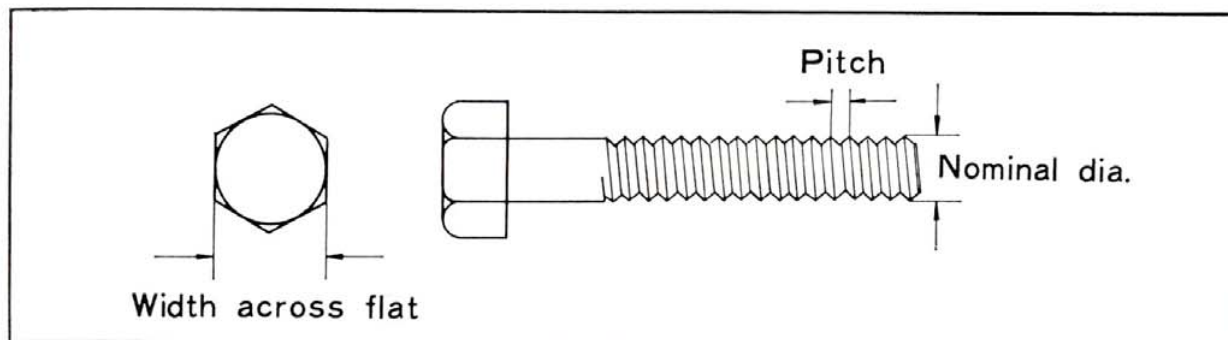


Fig. 1-7

Unit : mm

| Nominal dia | Width across flat | | Pitch | |
|-------------|-----------------------|-----|-------------------------|------|
| | ISO | JIS | ISO | JIS |
| 3 | 5.5 | 6 | 0.5 | 0.6 |
| 4 | 7 | 8 | 0.7 | 0.75 |
| 5 | 8 | 9 | 0.8 | 0.9 |
| 6 | 10 (Same as JIS std.) | 10 | 1.0 (Same as JIS std.) | 1.0 |
| 8 | 12 | 14 | 1.25 (Same as JIS std.) | 1.25 |
| 10 | 14 | 17 | 1.25 (Same as JIS std.) | 1.25 |
| 12 | 17 | 19 | 1.25 | 1.5 |
| 14 | 19 | 21 | 1.5 (Same as JIS std.) | 1.5 |
| 16 | 22 | 23 | 1.5 (Same as JIS std.) | 1.5 |
| 18 | 24 | 26 | 1.5 (Same as JIS std.) | 1.5 |
| 20 | 27 | 29 | 1.5 (Same as JIS std.) | 1.5 |

To make it possible to identify the ISO threads, they are marked as shown below.

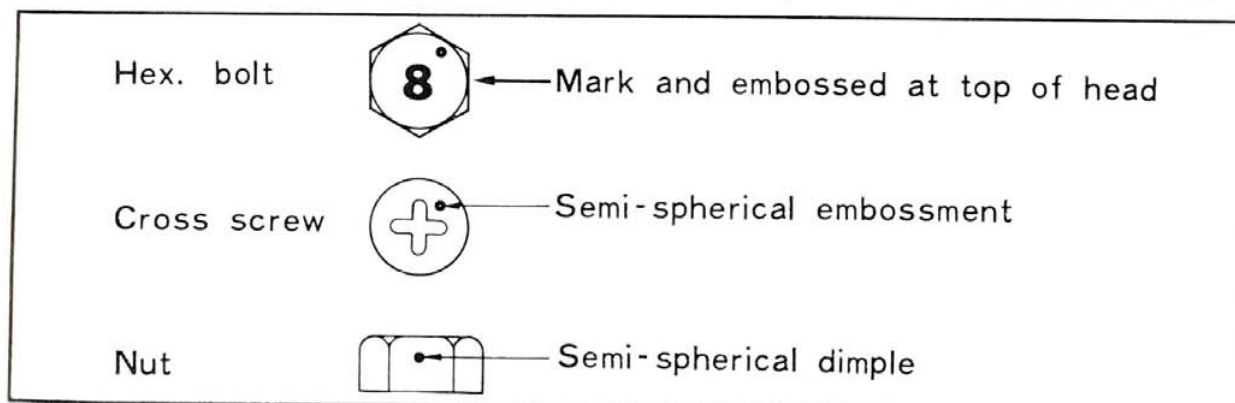
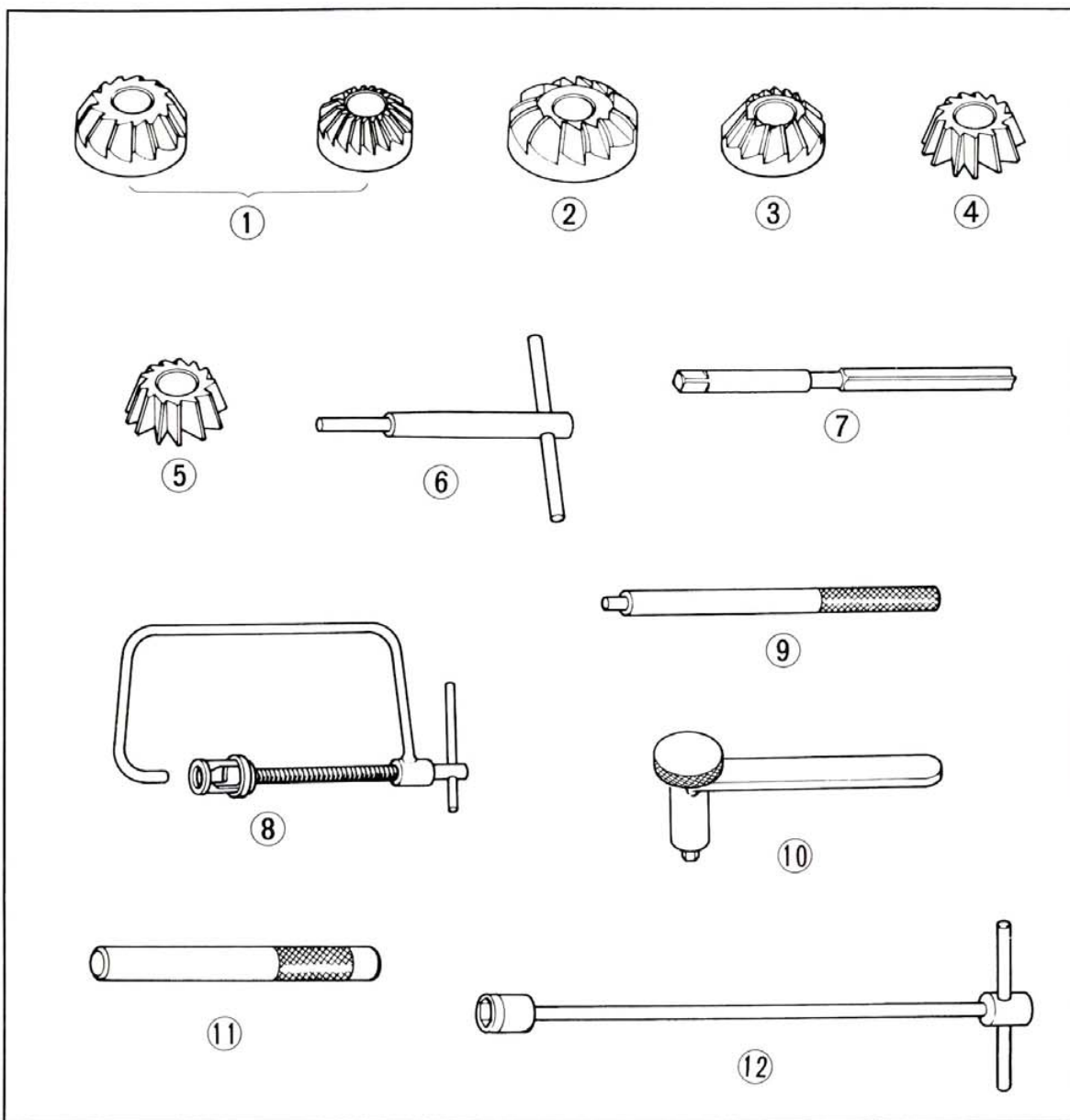
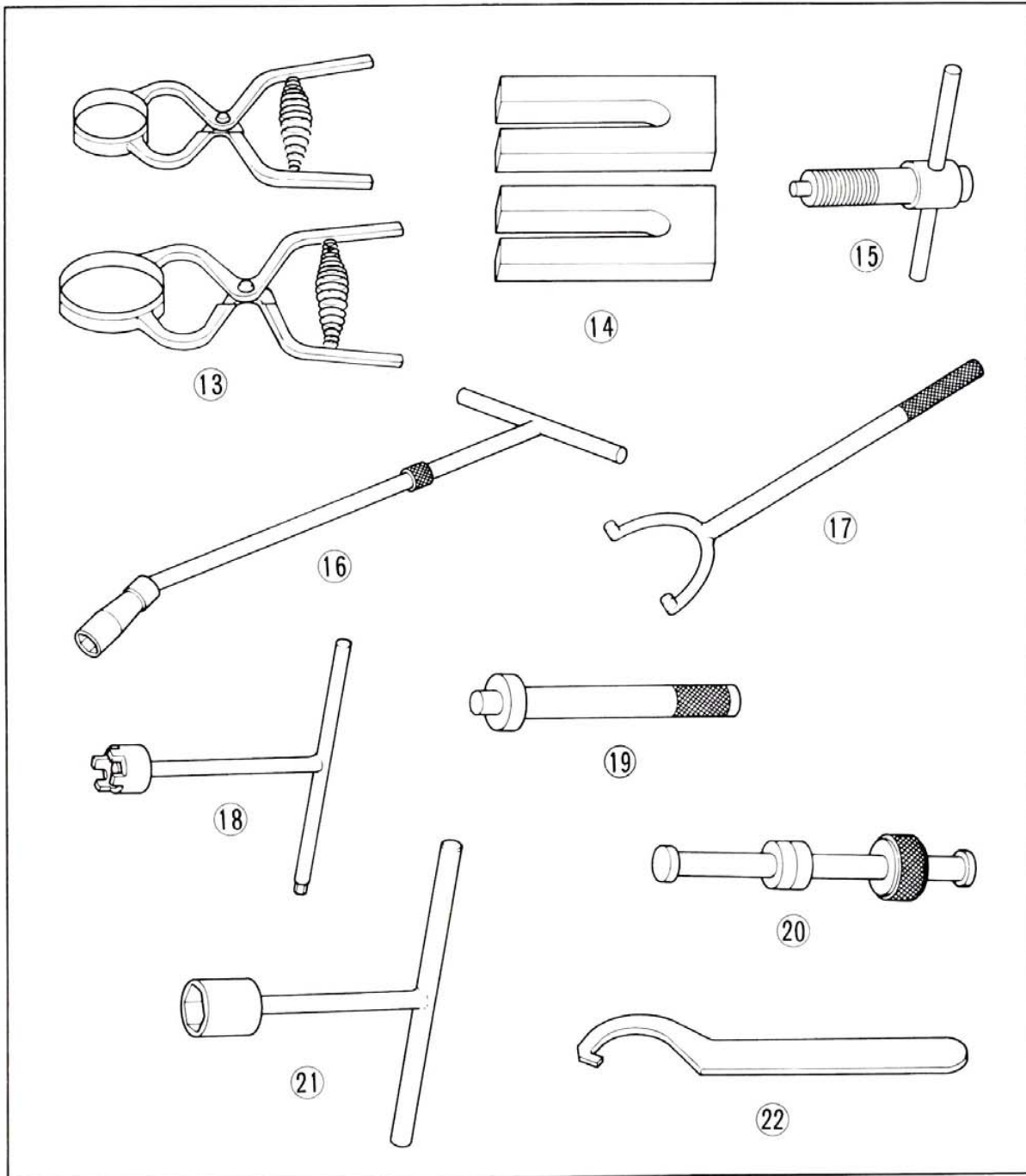


Fig. 1-8

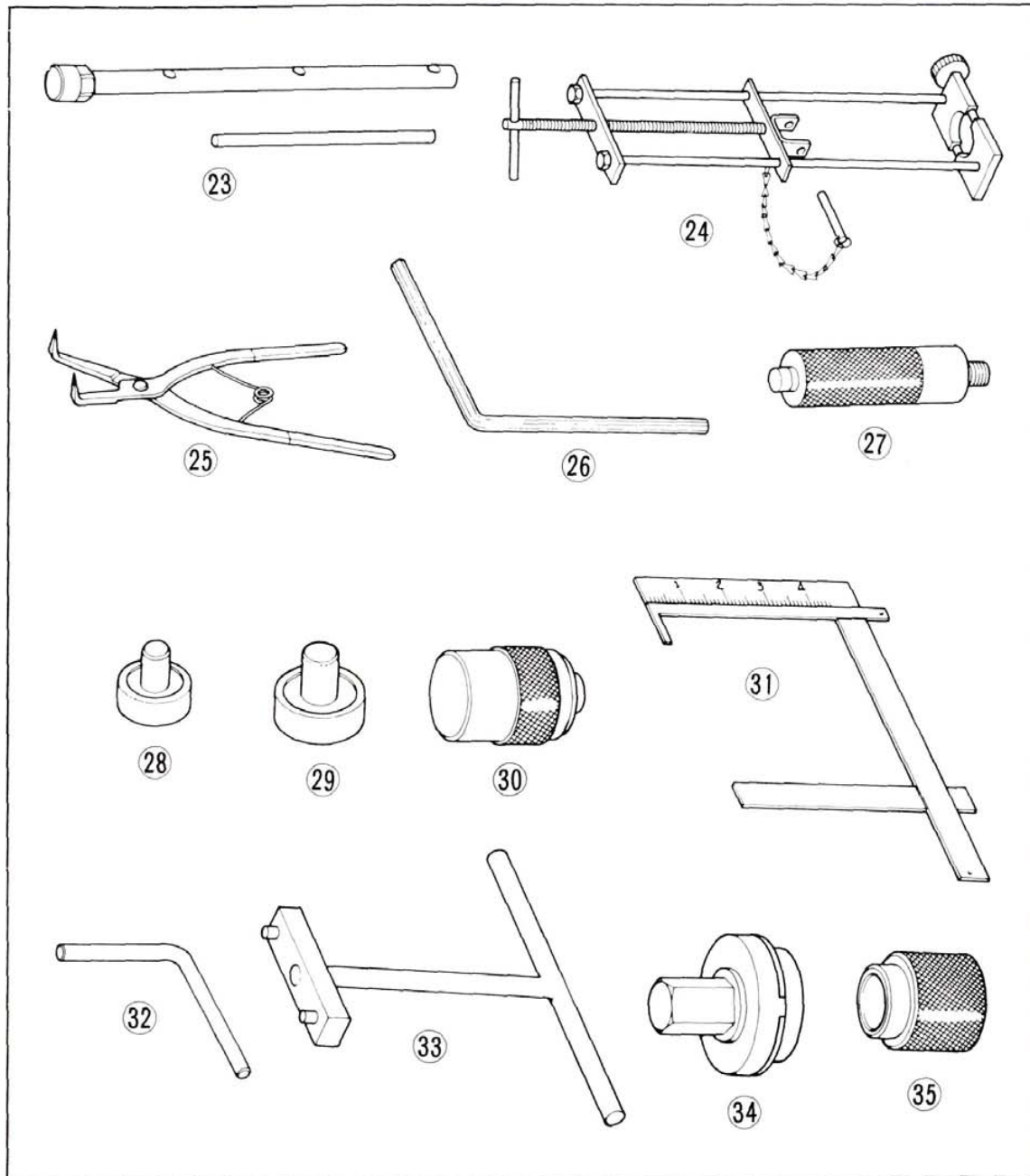
1-5 SERVICE TOOLS



| Ref. No. | TOOL No. | DESCRIPTION |
|----------|---------------|-------------------------------------|
| ① | 07900-3000000 | Special Tool Set for CB 750 |
| ② | 07980-3000100 | Inlet/Exhaust valve seat cutter 90° |
| ③ | 07980-5680400 | Inlet valve seat top cutter |
| ④ | 07980-5510400 | Exhaust valve seat top cutter |
| ⑤ | 07980-5510500 | Inlet valve seat interior cutter |
| ⑥ | 07980-5510500 | Exhaust valve seat interior cutter |
| ⑦ | 07981-5510000 | Valve seat cutter holder |
| ⑧ | 07984-6110000 | Valve guide reamer |
| ⑨ | 07957-3290000 | Valve spring compressor |
| ⑩ | 07942-3000000 | Valve guide driving & removing tool |
| ⑪ | 07908-3230000 | Valve tappet lock nut wrench |
| ⑫ | 07942-3000200 | Valve guide driver |
| | 07906-3230000 | Heat bolt 12 mm wrench |

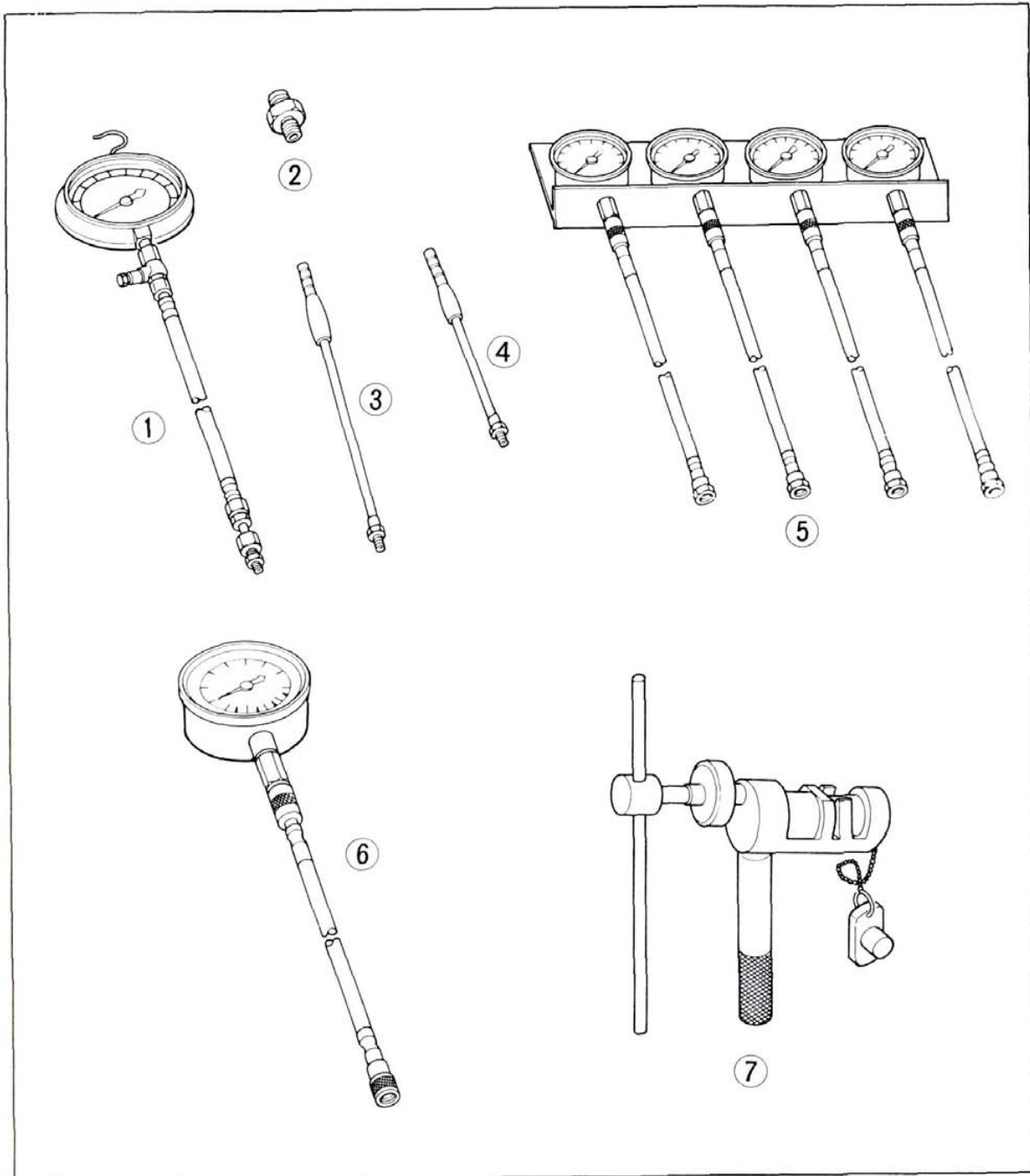


| Ref. No. | TOOL No. | DESCRIPTION |
|----------|---------------|-------------------------------------|
| ⑬ | 07954-3000000 | Piston ring compressor (2 pcs) |
| ⑭ | 07958-3000000 | Piston base (2 pcs) |
| ⑮ | 07933-3000000 | AC generator rotor puller |
| ⑯ | 07909-3000000 | Spark plug wrench |
| ⑰ | 07922-3000000 | Drive sprocket holder |
| ⑱ | 07916-2830000 | Clutch lock nut wrench |
| ⑲ | 07945-3000400 | Counter shaft bearing removing tool |
| ⑳ | 07945-3000500 | Counter shaft bearing removing tool |
| ㉑ | 07915-2160000 | Stem nut box wrench |
| ㉒ | 07902-2000000 | Steering stem top thread wrench |



| Ref. No. | TOOL No. | DESCRIPTION |
|----------|---------------|--|
| 23 | 07967-3000000 | Front fork assembling bar |
| 24 | 07959-3290000 | Rear cushion disassembling & assembling tool |
| 25 | 07914-3230000 | Master cylinder circlip pliers |
| 26 | 07917-3000000 | Hollow set wrench |
| 27 | 07949-3000000 | Bearing driver handle |
| 28 | 07946-3000100 | Front wheel bearing driver |
| 29 | 07946-3000200 | Pear wheel bearing driver |
| 30 | 07945-3000000 | Final drive shaft bearing driver |
| 31 | 07401-0010000 | Carburetor float level gauge |
| 32 | 07999-3000000 | Crankshaft turning handle |
| 33 | 07910-3230101 | Retainer wrench |
| 34 | 07910-2830000 | Retainer wrench |
| 35 | 07947-3290000 | Oil seal guide |

GAUGES AND ATTACHMENT



| Ref. No. | TOOL No. | DESCRIPTION |
|----------|---------------|-------------------------------------|
| ① | 07506-3000000 | Oil pressure gauge (10 kg) |
| ② | 07510-3000000 | Oil pressure gauge adaptor |
| ③ | 07510-3000100 | Vacuum gauge attachment (A) (2 pcs) |
| ④ | 07510-3000200 | Vacuum gauge attachment (B) (2 pcs) |
| ⑤ | 07504-3000100 | Vacuum gauge set (4 pcs) |
| ⑥ | 07504-3000200 | Vacuum gauge (1pcs) |
| ⑦ | 07975-3000001 | Joint tool set |

